



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4682-041
Job Sheet 179504



Part No: D4682-041

Job Qty: 6 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 6/25/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,4 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:C 14.03.13 AS PER DWG REV.PC1 DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Waterjet		5/18/18
110	Waterjet	6 pcs	6/25/18	6/25/18	0.00	1.25	Waterjet1		5/18/18
120	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC2 Waterjet-3		5/18/18
130	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC8-5		5/18/18
140	Small Fab	6 pcs	6/25/18	6/25/18	1.79	1.37	Small Fab-7		5/18/18
150	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC5		5/18/18
160	Large Fab	6 pcs	6/25/18	6/25/18	0.00	11.32	Large Fab 7		5/18/18
170	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC9		5/18/18
180	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC5		5/18/18
190	SprayPaint	6 pcs	6/25/18	6/25/18	0.00	0.41	Spray Paint		5/18/18
200	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC5		5/18/18
210	Packaging	6 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-2		5/18/18
220	QC21-SA	6 Ea	6/25/18	6/25/18	0.00	0.00	QC21		5/18/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	6.3600 sf (1.06 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	6 Ea (1 ea)	160-Large Fab	508264

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	6	194	0
160-Large Fab	D4682-9	6	3	0

Part Specifications

Specifications could not be found.

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Container No: S082759



Part: D4682-041

Job No: 179504

Serial No/Batch: S082759

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/20/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	13.05.08	New Issue	KJ	
B	15.02.26	Dimensions updated per Dwg Rev C	KJ	
C	16.05.30	Dwg Rev updated	KJ	